

Work Order ID 131221

March-31-15 7:22:29 AM

Ship April 7

131221

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Item ID: DSI 9670-013 Accept *N900040100* Setup Start *NS1*

Revision ID:

Item Name: Heli-Access-Step Modification Stop *NS2*

Start Date: 3/31/15 Start Qty: 1.00 *1*

Required Date: 4/06/15 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start *NR1*

QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9670	A								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP DSI9670-013 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-88

APR 05 2015

68-6
90
370

DAS
27
9-88

APR 02 2015

APR 05 2015

68-6
90
370

MLJ

15-04-07

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Item ID: DSI 9670-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step Modification
 Start Date: 3/31/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/06/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI9670-013 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

APR 05 2015

MLJ 1504-07

MLJ 150407

Picklist Print

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Parent Item: DSI 9670-013

DSI 9670-013

Parent Item Name: Heli-Access-Step Modification

Start Date: 3/31/15

Required Date: 4/06/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.01.10 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4964-043	DAS 06 9-89 *D4964-043*	Manufactured	No				Each	0.0000		1		DAS 27 9-89	
Mid Step Leg Assembly									**				
MS20600-AD4W4		Purchased	No				Each	672.0000	B131222	16		APR 02 2015	
MS20600-AD4W4									**			DAS 27 9-89	
Rivets													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				WA003				672					
				M131624				672					
	DAS 06 9-89									16		MAR 31 2015	